# **EUROMAP 69**

# Injection Moulding Machines Mandatory Action Signs

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## 1 Scope

In this document shape, colour and graphical symbols of mandatory action signs, to be used on injection moulding machines are standardized. They shall be used for the information of the operators and people in the vincinity of injection moulding machines.

#### 2 General

The signs in this document follow the principles of ISO 3864-1.



(only applicable with a graphical symbol in **white**)

The mandatory action signs shall be used on the machine at positions as given under clause 3. In the USA by law they need to be combined with an explanatory text.

Where additional mandatory action signs are needed for a special application where possible safety signs already standardized shall be used; otherwise the principles outlined above shall be followed. The graphical symbol for the mandatory action sign shall preferably be selected from the ones already standardized in ISO 7000.

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## 3 Mandatory action signs

### **No. 1 Lifting point** (ISO 7000-1368)



Positioning: at the relevant places (hook may be shown with latch)

## NOTICE

LIFTING POINT. Lift this equipment from the identified center of gravity. Use only approved lifting devices.

Explanatory text (USA only)

## No. 2 Read instruction manual (ISO 7000 – 1641)



Positioning: guard for the mould area, operator's side



Explanatory text (USA only)

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## No. 3 Use personal protective equipment



Positioning: front end of cylinder cover, operator's side



Explanatory text (USA only)

#### No. 4 Use face shield



Positioning: at the relevant places



Explanatory text (USA only)

## 4 Bibliography

AN-137, Version 3.4:2008 "Recommended Guideline for Safety Signs for Plastics Machinery and Related Equipment"

ISO 3864-1 "Safety colours and safety signs"

Part 1 "Safety signs in workplaces and public areas – Design principles"

ISO 7000 "Graphical symbols for use on equipment – Index and synopsis"

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